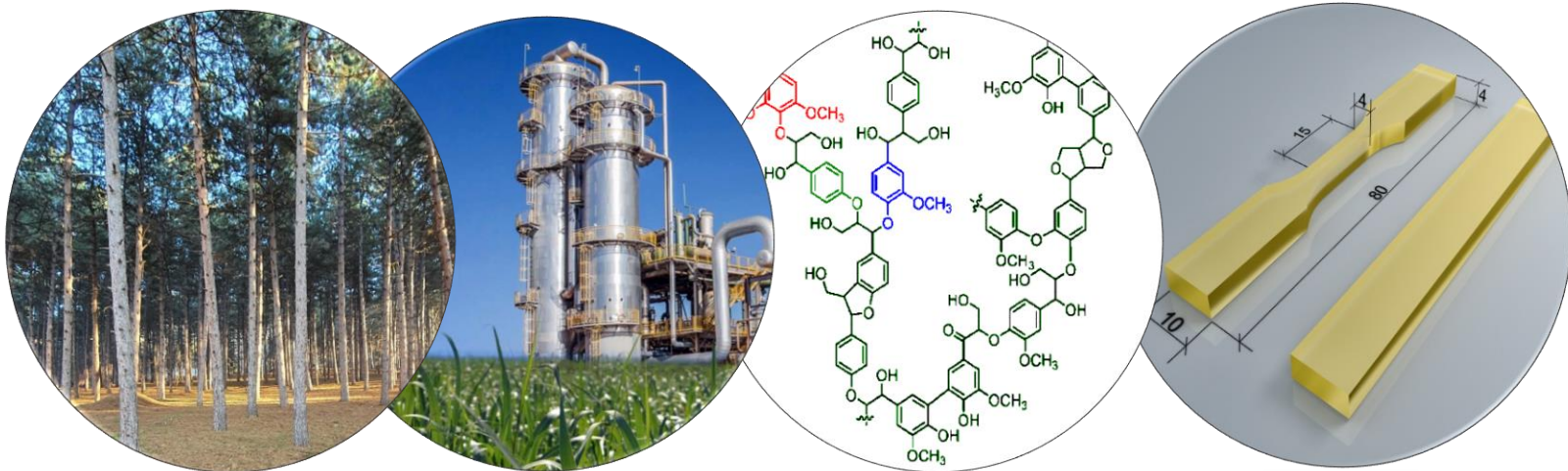


## LignoCOST ONLINE TRAINING SCHOOL

*'Modified Lignin Materials for Reactive Polymer Composites: Processing and Characterization'*



## REPORT

October 23, 2020

University of Belgrade, Faculty of Technology and Metallurgy (TMF), Faculty of Agriculture, Faculty of Forestry, Innovation center of the TMF (IC TMF), and Military Technical Institute, Serbia

<https://lignocostonlinetrainingschool.azurewebsites.net/>



## Contents

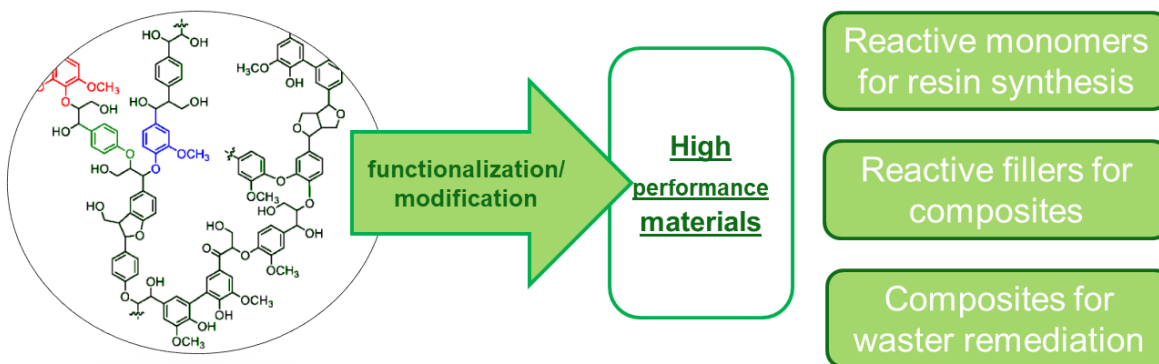
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## Summary

The LignoCOST online training school, Modified Lignin Materials for Reactive Polymer Composites: Processing and Characterization, brought together a group of around 91 participants from 26 European countries, including 7 University of Belgrade trainers, to promote knowledge and relevant scientific information with a focus on lignin valorization towards sustainable industrial applications.

Organizers of the Training school were University of Belgrade, Faculty of Technology and Metallurgy (TMF), Innovation center of the TMF (IC TMF), Faculty of Agriculture, Faculty of Forestry, and Military Technical Institute, Serbia, in the framework of LignoCOST Action. The host of the meeting was Dr. Jelena Rusmirović, research associate from the Department for Materials and Protection, Military Technical Institute, Belgrade, Serbia, and researcher on the innovation projects within the group in IC TMF.

The Training school was divided into two sections. The first section was focused on Lignin depolymerization methods, Lignin chemical modification methods, developing of Lignin based composite materials and using Lignin in environmental protection. The second one was focused on lignin-based materials characterization with the high-light on morphology analysis and mechanical, dynamic-mechanical and thermal analysis.



## LignoCOST training school objectives

The LignoCOST Training School provided intensive online presentation and training in research topics on lignin materials processing and characterization within the laboratories of University of Belgrade, Serbia:

### *Laboratory of Department for Organic Chemistry, TMF and IC TMF*

The Lignin depolymerization and chemical modification methods, and structural characterization as well, are developed in TMF/IC TMF laboratory for Organic Chemistry. The selected materials (phosphorylated Kraft Lignin, polymer composites based on phosphorylated Kraft Lignin and polyester resins, and amino-modified lignin bio-sorbents) are used for demonstration in training school presentations/videos.

### *Laboratory for Electronic Microscopy, Faculty of Agriculture (FoA)*

The demonstration of the morphological characterization of the lignin-based materials (lignin isolated from different plant sources and using different isolation methods, modified lignin, amino modified lignin microspheres, etc) was performed on JEOL JSM-6390 scanning electron microscope, and TEM 1400 transmission electron microscope.

### *Laboratory of Department for Materials and Protection, Military Technical Institute (MTI), Belgrade, Serbia*

The demonstration of the mechanical, dynamic-mechanical and thermal characterization of the composites based on (un)modified lignin and different polymer matrices, including composites based on phosphorylated Kraft Lignin/unsaturated polyester resin was performed Instron 1122 Testing machine, MCR 302 Modular Compact Rheometer, and standard flame-retardancy tests.

## LignoCOST training school agenda

10.00-10.20 Welcome & Introduction (LignoCOST coordinator and local organizer)

10.20-11.00 Oral and video presentation (35 min + 5 min discussion total 40 min)

Prof. dr Milica Rančić/ University of Belgrade, Faculty of Forestry - Lignin depolymerization methods – From Lignin to Valuable Oligomers/Monomers for Polymer Materials Preparation

11.00-11.40 Oral and video presentation (35 min + 5 min discussion total 40 min)

dr Jelena Rusmirovic/ Military Technical Institute, Department for Materials and Protection, Belgrade, Serbia – Reactive Lignin Materials for High Performance Composites- Modification Methods and Characterization

12.40-12.00 Oral presentation (15 min + 5 min discussion total 20 min)

Ana Popović/ University of Belgrade, Faculty of Technology and Metallurgy - Lignin microspheres: A novel eco-friendly adsorption material

12.00-12.20 Oral presentation (15 min + 5 min discussion total 20 min)

Jelena Bebić/ University of Belgrade, Faculty of Technology and Metallurgy – Porous amino modified lignin materials for enzyme immobilization

12.20-13.20 Break for Lunch on your own

13.20-13.40 Oral presentation (15 min + 5 min discussion total 20 min)

Nikola Stanojevic and Danilo Zivkovic/ White Lemur Ltd., Serbia, soma.eco - Using lignin and cellulose-rich waste for the production of innovative biotic materials through the utilization of microorganisms, fungi, and derived enzymes

13.40-14.20 Oral and video presentation (35 min + 5 min discussion total 40 min)

dr. Tihomir Kovacevic, Military Technical Institute, Department for Materials and Protection, Belgrade, Serbia - Mechanical and Rheological Characterization of Lignin based Materials

14.20-15.00 Oral and video presentation (35 min + 5 min discussion total 40 min)

prof. dr Vladimir Pavlovic/University of Belgrade, Faculty of Agriculture - Scanning and Transmission Electronic Microscopy in Lignin based Materials Characterization

15.00-15.20 Closing of the training school (LignoCOST coordinator and local organizer)

# Proof of presence

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Milica Rancic is presenting

### lignoCOST Biorefinery

> An example of such an industrial biorefinery is the well established sustainable biorefinery operated by Borregaard in Norway

Wood 1000 kg

Wood yard

Digester

Bleaching plant

Drying machine

SPECIALTY CELLULOSE 400 kg

LIGNIN 400 kg

ETHANOL 50 kg

VANILLIN 3 kg

Bio energy (bark, side streams from the production, biogas from the waste water treatment)

Applications (end products)

Cellulose	Lignin	Vanillin	Ethanol
Construction materials	Concrete additives	Food	Car care
Cosmetics	Animal feed	Perfumes	Paint / varnish
Food	Dye/stuff	Pharmaceuticals	Pharmaceutical industry
Tablets	Batteries		Bio Fuel
Textiles	Briquetting		
Filters	Mining		
Paint / varnish			

People (90) Chat

Jelena Ruzmircovic (You)

A. Sachelaru

Ana Popovic

André Lopes

Andrea Enguita

Andrija Obradović

Anna Darba Adrese

Antigoni Margellou

Anton Ljey...  
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brigitte brigitte

You Milica Rancic Sabina Gabri... Elena Rosini Richard Goss... Marta G. Funny Lion

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Milica Rancic is presenting

### lignoCOST Lignocellulosic biomass

> Second-generation biomass, in which waste products are used as raw material (world annual production of lignocellulosic biomass is ca.  $1.5 \times 10^{10}$  MT (metric tons))

Cellulose (glucose)

Hemicelluloses (xylose and arabinose)

Lignins

People (90) Chat

Carlos Alberto Vega Aguilar

Christina Pappa

Daniel Davidson

Dian S. Santosa

Dorothee Laurenti

Eduardo Espinosa Victor

Eduardo Robles

Elena Rosini

Elisa Vignali  
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Emanuele Cesprini


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Milica Rancic is presenting



**lignoCOST**  
Lignocellulosic biomass

- > Second-generation biomass, in which waste products are used as raw material (world annual production of lignocellulosic biomass is ca.  $1.5 \times 10^{10}$  MT (metric tons))
- > Second-generation biofuels and chemicals are usually made from lignocellulosic biomass
- > Lignocellulosic biomass can be divided into three organic components with the following representative fractions by dry weight: cellulose (40-50 wt. %), hemicellulose (25-35 wt. %) and lignin (15-40 wt. %) depending on biomass type.

Cellulose (glucose)      Hemicelluloses (xylose and arabinose)



Lignins

People (90) | Chat

- Esakkiammal Sudha Esakkimuthu
- Esin Apaydin Varol
- Esther Rincón
- Filippo Molinari
- florence isnard
- Florian Zikeli
- Frederique Bertaud
- Funny Lion
- Go to Settings to activate Windows.
- Giovana Colucci

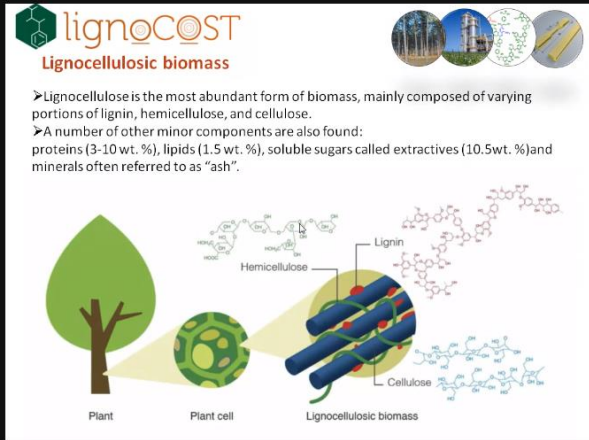
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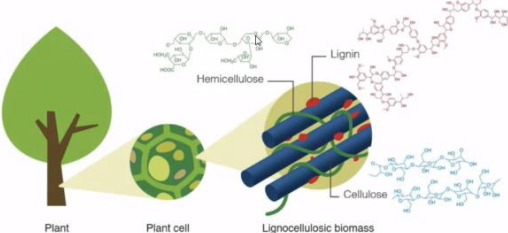
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Milica Rancic is presenting



**lignoCOST**  
Lignocellulosic biomass

- > Lignocellulose is the most abundant form of biomass, mainly composed of varying portions of lignin, hemicellulose, and cellulose.
- > A number of other minor components are also found: proteins (3-10 wt. %), lipids (1.5 wt. %), soluble sugars called extractives (10.5wt. %) and minerals often referred to as "ash".



Plant      Plant cell      Lignocellulosic biomass

Lignin

Hemicellulose

Cellulose

People (90) | Chat

- Guang Ren
- Ingrid Haaksman
- J.L
- jacqueline donkers
- Jaime Gracia Vitoria
- Janka Dibdiakova
- Jelena Bebic
- Josiane Ayingeneye
- Josiane Ayingeneye
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- Kelly Servaes


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Milica Rancic is presenting



### Lignin

Lignin is the **second abundant** and important organic substance in the plant world.

- The incorporation of lignin into the cell walls of plants gave them the chance to **conquer the Earth's land surface**.
- Lignin increased the mechanical strength properties to such an extent that huge plants such as trees with heights of even more than 100 m can remain upright.



**Ultra-structural view of lignocellulosics**  
(Euan H. Davison et al. 2014)

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Belgrade Training School

People (90) | Chat

- Kena Li
- konstantina kar
- Ludmila Martinková
- Luis Serrano
- Maarten Rubens
- Magdolna Mihályi
- Maria Rybarczyk
- Mark Moloney
- Maria Thys
- Maria Thys
- Marta G.


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### Composition of lignocellulosic (LC) feedstocks (wt% dm)

Origin	Species	Carbo-hydrates	Lignin		
			C6 sugars	C5 sugars	
Hardwoods	Mixed (stem)	60-75	40-50	16-20	18-25
Softwoods	Mixed (stem)	60-67	40-50	15-18	27-33
Grasses	Sugar cane bagasse	60-70	33-36	20-25	19-24
Agricultural residues	Corn cobs	75	40	30-34	15
	Wheat straw	55-60	30-35	20-23	16-21
	Rice husks	50-55	30-35	20-22	20-22

Belgrade Training School

People (90) | Chat

- Martin Lersch
- Matteo Gigli
- Max Power
- Mert Yildirm
- Michał Stróżyk
- Milica Rancic (Presentation)
- Milica Rancic
- Nadine Kohlhuber
- Nagore Izagire
- Nicholas Westwood


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Milica Rancic is presenting



➤ Lignin is derived from the Latin word for wood (**lignum**)

➤ The largest renewable source of aromatics biopolymer on Earth, however, is mostly regarded as a low-value by-product in most biorefinery processes.

➤ One major source of lignin is provided by the pulp and paper manufacturer, where only 5% of waste lignin has been employed for low-grade fuel for heat and power applications through combustion.

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People (89) | Chat

- Nicola Di Fidio
- Nicoló Pajer
- oihana gordobil gofi
- Oliver Musil
- Omar Abdelaziz
- Omid Hosseinaei
- Pedro Mendes
- Qingbo Wang
- Ramesh Babu Padamati
- Richard Gosselink


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➤ One major source of lignin is provided by the pulp and paper manufacturer, where only 5% of waste lignin has been employed for low-grade fuel for heat and power applications through combustion.

➤ Lignocellulosic biomass offers many possibilities as feedstock for the energy sector but also for the chemical industry due to its chemical composition, abundant availability and relative low costs when the conversion to products can be carried out in an economic and sustainable manner.

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Belgrade Training School



People (89) | Chat

- Riku Maltari
- Rita Gaspar
- Sabina-Gabriela Ion
- Simone CAILOTTO
- Tihomir Kovacevic90vphbnz
- Tijana Adamovic
- Timo Leskinen
- Unknown
- Urška Vrabič Brodnjak
- vero begh

You | Milica Rancic | Sabina-Gabri... | Elena Rosini | Richard Goss... | Marta G. | Funny Lion



Milica Rancic is presenting



### Lignin structure

> Lignin may be defined as an amorphous, polyphenolic material arising from an enzyme-mediated dehydrogenative polymerization of three phenylpropanoid monomers: syringyl, coniferyl, and *p*-coumaryl alcohols.

S (Syringyl alcohol)	G (Guaiacyl / Coniferyl alcohol)	H (Hydroxyphenyl / Coumaryl alcohol)
<chem>COc1cc(O)cc(CO)cc1/C=C/O</chem>	<chem>COc1cc(O)ccc1/C=C/O</chem>	<chem>Oc1ccc(CO)cc1/C=C/O</chem>

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Participants: You, Milica Rancic, Sabina-Gabri..., Elena Rosini, Richard Goss..., Marta G., Funny Lion

### Belgrade Training School

People (89) Chat

- Vibe Boel Jakobsen
- Viviana Polizzi
- vladimir pavlovic
- Waldemar Perdoch
- Y. Li
- Z. Wang
- Z. Zhang
- НАЕКТРА ПАПАДОΠΟΥΛΟΥ
- Александр Аршаница
- Дмитрий Русаков

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